

Product Data Sheet



PRIMEX[®] HI-GLO[®] Economy Cord



Detonating Cord

General:

Apache Nitrogen Products, Inc. manufactures this all-purpose detonating cord intended for use as trunklines and downlines. Its ease of handling commends its use as a primary explosive initiating device in small, intermediate, and large-sized blast holes. It will reliably shoot through recommended knots, and will reliably initiate all other **PRIMEX[®]** detonating cords.

HI-GLO[®] Economy Cord may not be a reliable initiator of some cast boosters. The cast booster manufacturer should be consulted before using **HI-GLO[®] Economy Cord** as an initiator.

HI-GLO[®] Economy Cord has an outside finish of waxed countered textile yarns to increase tensile strength, abrasion resistance, and to enhance knot tying. **HI-GLO[®] Economy Cord** is finished in a fluorescent orange color, with one green tracer yarn, which makes the product easily visible in trunkline and downline applications.

Typical Properties:

Shipping Weight	22.0 lbs per case of two 1,000 ft spools
Tensile Strength	200 lbs – nominal
Outside diameter	0.165” – nominal
Coreload	25 gr/ft – nominal
Color identification	Fluorescent orange with one green tracer yarn

Compatibility & Uses:

- Compatible with other explosives, but never shipped or stored with detonators.
- Use – Downhole applications.
- Use – Trunkline applications.

Advantages:

- Safe and convenient method for firing blasts.

Safety:

All detonating cords must be transported, stored, and used in compliance with applicable local, state, and federal laws and regulations.

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